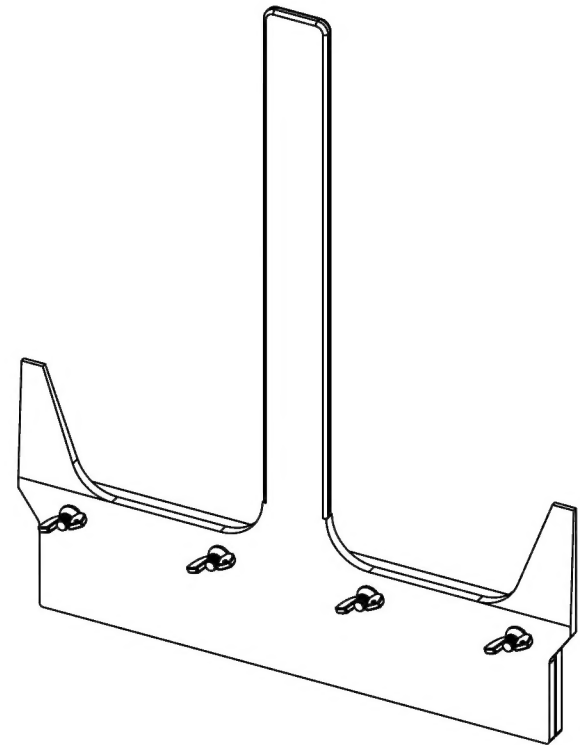
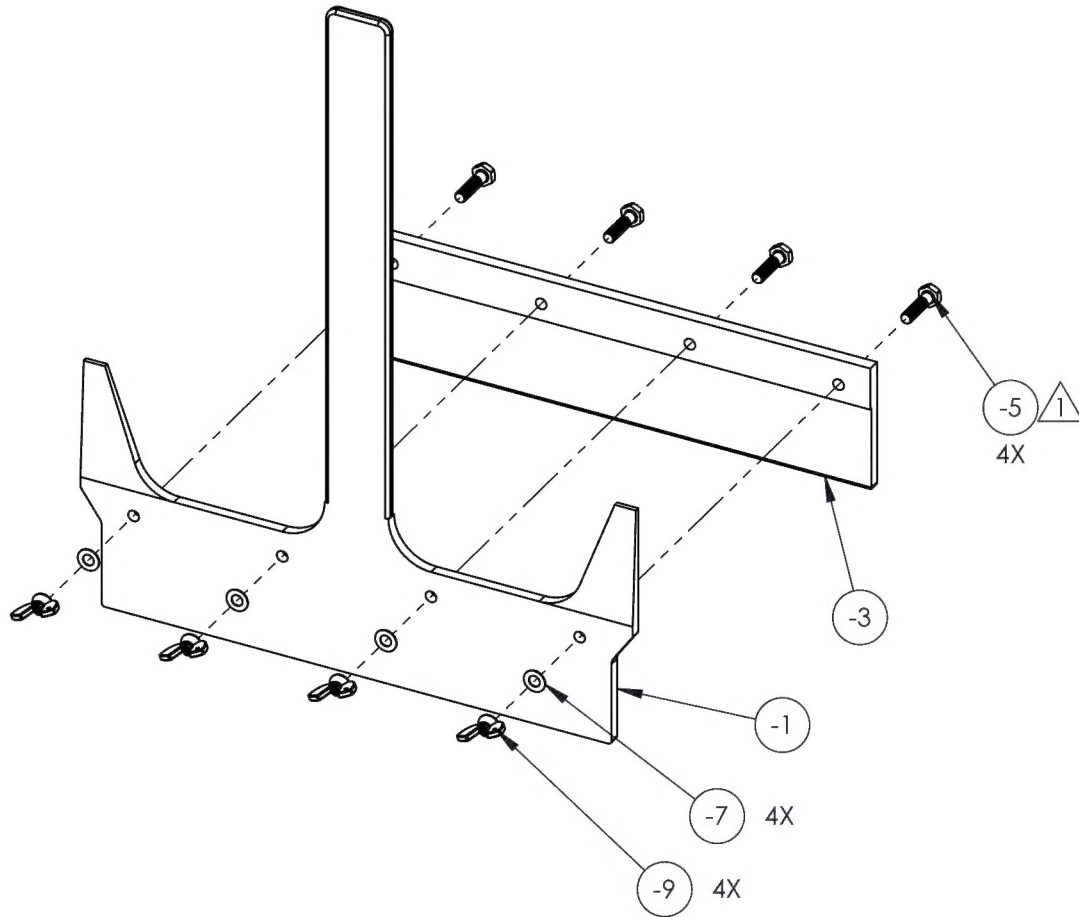

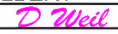


This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
A	CORRECTED T/N WAS RBT103349-101 IS RB T103349-101.	7/29/2013	RJC	RW

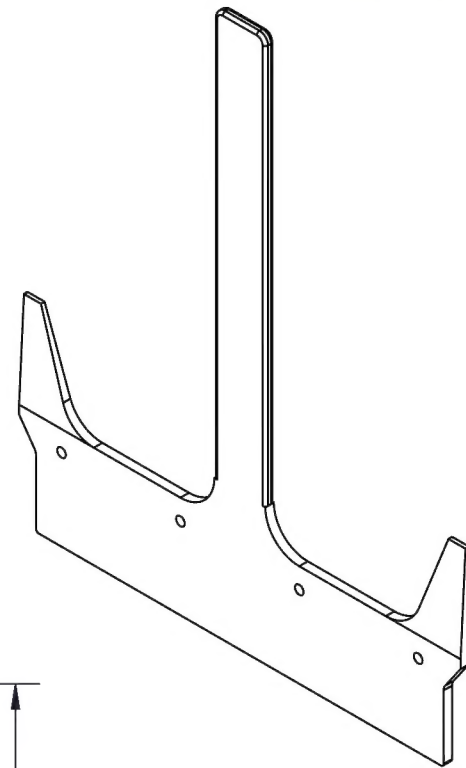



NOTE:  BOND 4 BOLTS TO BACKER USING AN APPROPRIATE ADHESIVE.

 <b>RED BARN MACHINE</b>	
<b>TAB BENDER</b>	
RB T103349-101	
REV <b>A</b>	
DRAWN BY: GILBERT	
APPROVED 	
HEAT TREAT	
FINISH	
SPEC	
USED ON MODEL	
BELL 214ST	
SCALE 1:4	DATE 6/29/2012
SHEET 1 OF 3	

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
			-1	1	BASE	6061	1/4 X 13-1/8 X 16-1/8	2
			-3	1	BACKER	6061	3/8 X 3-1/8 X 12-1/8	3
		B/O	-5	4	BOLT	STEEL	1/4-28 X .925 NAS 6604-8	1
		B/O	-7	4	WASHER	STEEL	1/4 AN960-416L	1
		B/O	-9	4	WING NUT	STEEL	1/4-28 AN350-4	1

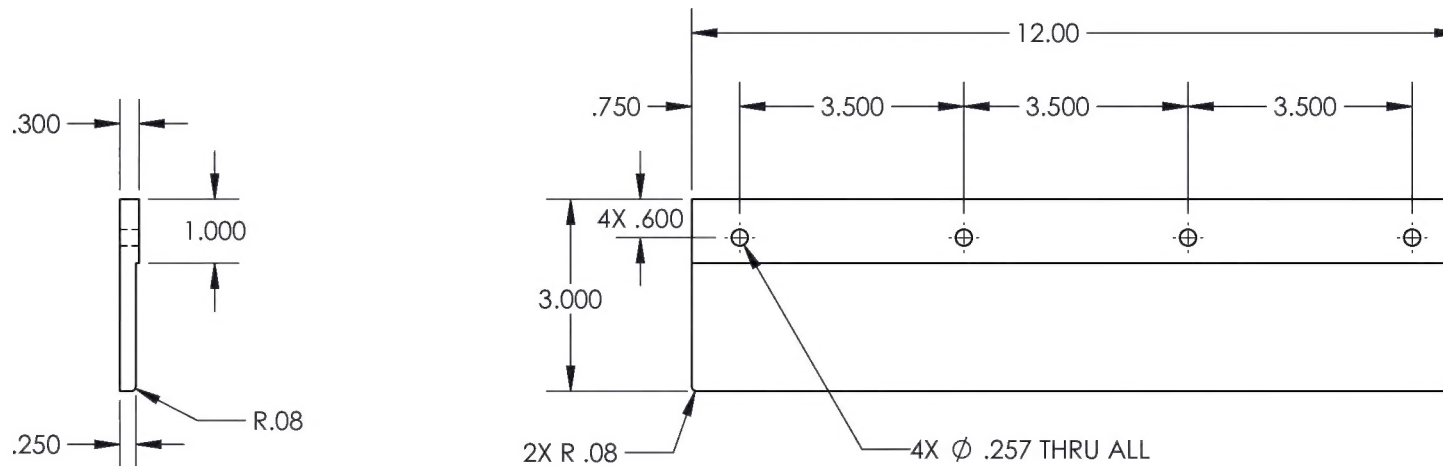
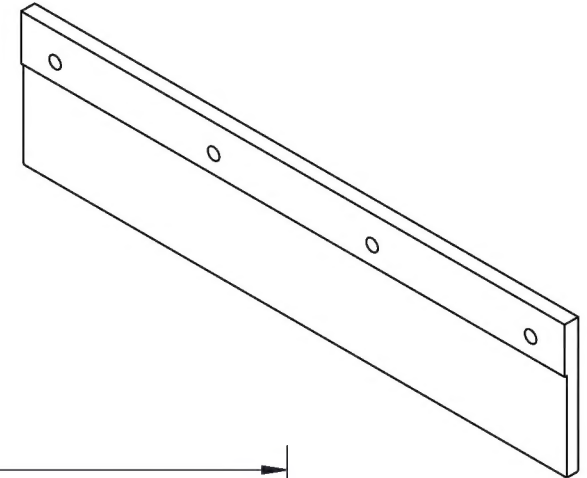
REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



		<h1>RED BARN MACHINE</h1>	
<h2>TAB BENDER</h2>			
DWG NO. <b>RB T103349-101-1</b>			REV <b>A</b>
MAT'L 6061 UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005      FRACTIONS ± 1/32 .XX ± .01      ANGLES ± 5° .X ± .1		DRAWN BY: <b>GILBERT</b> APPROVED <i>D Wed</i> HEAT TREAT FINISH <b>POWDER COAT YELLOW</b>	
1. BREAK ALL SHARP EDGES .015 x .45" OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING		SPEC <b>FED #13538</b> USED ON MODEL <b>BELL 214ST</b>	
SCALE <b>1:4</b>	DATE <b>6/29/2012</b>	SHEET 2 OF 3	

This drawing, specifications, and concepts contained here in are the sole property of Red Barn Machine, and may not be reproduced or used in any fashion without the prior written permission of Red Barn Machine.

REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED



(-3)  
BACKER

<b>RED BARN MACHINE</b>	
<b>TAB BENDER</b>	
TITLE	
DWG NO. <b>RB T103349-101-3</b>	
REV <b>A</b>	
MAT'L 6061	DRAWN BY: <b>GILBERT</b>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
APPROVED <i>D Weil</i>	
HEAT TREAT	
FINISH POWDER COAT YELLOW	
SPEC FED #13538	
USED ON MODEL	
BELL 214ST	
SCALE 1:3	DATE 6/29/2012
SHEET 3 OF 3	

1. BREAK ALL SHARP EDGES .015 x 45° OR .015R  
2. DIMENSIONAL LIMITS APPLY AFTER PLATING